



Dart Aerospace Ltd.
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D2161-212
Job Sheet 211917



Part No: D2161-212

Job Qty: 6 pcs

Part Name: Mirror Bracket, 212



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/31/20

Job Tracking No:

Due Date: 9/4/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B2 IPP D 02.04.15 Added dwg Rev.B1 and finish NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs / Supplier Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	9/3/20		0.00	7.50 Large Fab - 1	EZ 9-15-20
						Large Fab - 10	
						Large Fab - 2	
						Large Fab - 3	
						Large Fab - 4	
						Large Fab - 5	
						Large Fab - 6	
						Large Fab - 7	
						Large Fab - 8	
						Large Fab - 9	
						Large Fab - 11 (Various)	
						Large Fab - 12	
110	QC 9	6 pcs	9/3/20		0.00	0.00 QC 9 - 10	SEP 17 2020
						QC 9 - 18	
						QC 9 - 24 DAS	
						QC 9 - 43 24	
						QC 9 - 50 9-89	
						QC 9 - 9	
120	QC 5	6 pcs	9/3/20		0.00	0.00 QC 5 - 10	SEP 17 2020
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19 DAS	
						QC 5 - 22 24	
						QC 5 - 24 9-89	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	



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Container No: S300415



Part: D2161-212

Job No: 211917

Serial No/Batch: S300415

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/15/20

Plex 8/26/20 11:43 AM dart.lacelle.linda

130 Powdercoat - 4 Black Sand -
B4B

6
pcs

9/4/20

0.00 3.75

START: 11:00

OV. Ti 300°

FINISH: 11:30

140 QC 3

6
pcs

9/4/20

0.00 0.00

150 Packaging 3-1 - Stock - B4B

6
pcs

9/4/20

0.00 0.00

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

QC 5 - 61

QC 5 - 81

QC 5 - 82

Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

Powdercoat - 5 - B4B

Powdercoat - 6 - B4B

Powdercoat - 7 - B4B

Powdercoat - 8 - B4B

Powdercoat - 9 - B4B

Powdercoat - 10 - B4B

QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

QC 3 - 87

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

20-09-17

83 9-89

DAS
40
9-89

SEP 17 2020

DAS
28
9-89

SEP 17 2020

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	6 pcs	9/4/20	0.00 0.00	QC 21 - SA - 21	DAS 21 9-09
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: <u>M127023</u>) 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld Descriptions: as per Dwg D2161 Identify as D2161-212 110 - (QC9- Inspect visual per QSI004- Fusion Welds) 120 - QC5- Inspect part completeness to step on W/O) 130 - Powdercoat4 (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2013-3	Mirror Bracket LH, 212	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5299623</u>	
D2013-4	Mirror Bracket RH, 212	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5299659</u>	
D2037-101	Arm	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5299265</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D2013-3	6	2	0	
	D2013-4	6	2	0	
	D2037-101	6	2	0	
Part Specifications					
Specifications could not be found.					